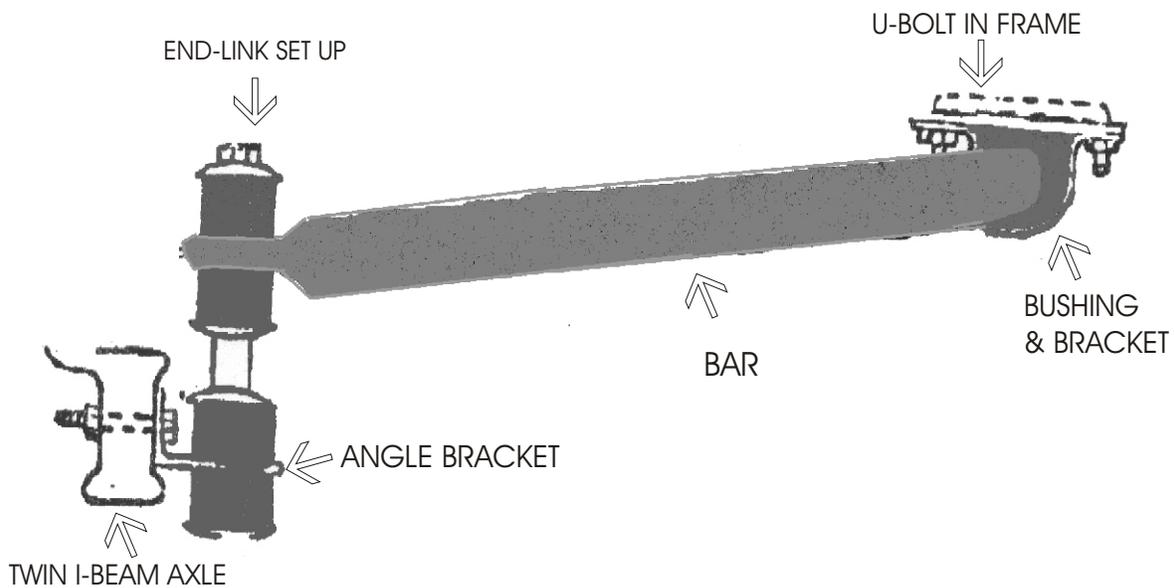
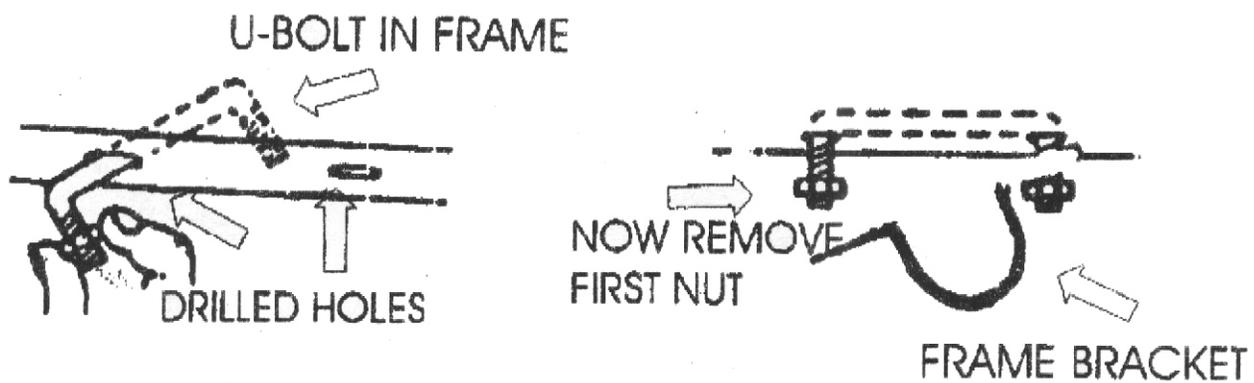


# DIRECTION 113



## U-BOLT INSTALLATION DETAIL



## **DIRECTIONS #113**

- STEP #1.** Assemble the end-links as shown. For convenience, tie the mid-section of the bar up against the frame when connecting the end-link assemblies to the I-beams. Be sure that the washers have their hollow side toward the bushings. Tighten the lock-nut so the assembly is securely snug, but not so tight that the bushings bulge noticeably.
- STEP #2.** Position the bar so the angle brackets locate on the front of the I-beams, in the web just inboard of the spring seats. With the bar centered on the vehicle, mark through the angle brackets, and drill the I-beams with a 3/8" drill bit. Secure with a 3/8" bolt provided.
- STEP #3.** The bar bushings should be in place on the bar against the frames. Cover the bushings with the bar brackets, and mark the frames through the holes. Drill with a 3/8" inch drill bit.
- STEP #4.** Place a lock-nut on one end of the U-bolt, and insert the other end through the end of the frame bracket and then into the frame. Maneuver it until it reappears through the other hole and then cover with the free end of the bracket and secure with the other lock-nut to hold the rubber bar bushing and bar in place.
- STEP #5.** Check all fastenings for suitable tightness. Have someone bounce the front of the car to check clearance throughout the suspension travel distance. Road test the car to accustom yourself with its new handling. As we cannot supervise your installation or driving, we cannot be responsible for more than the cost of the kit.

**NOTE:** For best results and balanced cornering, this kit should be used in conjunction with our rear kit.

### **HARDWARE**

2	<b>RH 015 End-links</b>	2	<b>RH 040 Brackets</b>
2	<b>RH 509 Bushings</b>	2	<b>RH 022 Angles</b>
2	<b>RH 402 U-Bolts</b>	6	<b>RH 304 Lock-Nuts</b>
2	<b>RH 213 Bolts</b>		