WARNING: Validate the kit contents with the component list included on this page before proceeding. This kit is intended to be used in a modified vehicle. Please read this page thoroughly and be sure that you understand everything explained on it prior to opening any of the enclosed packages, or before attempting to install any of the components. Once this kit has been opened or a component installed, the kit is not returnable.

This kit contains the following components:

Bag G H J L M	Part <u>Number</u> 510839 510840 510841 510842 510843 510867 510476 510730 500919 500042 500332	Description Dash Harness kit Instrument Cluster wiring kit Engine Wiring Kit Front Light wiring kit Rear Body Wiring kit Fuse, Relay, and Flasher kit Alternator and Main Power Conn. kit VSS Lead Wires Practice Terminal Crimping set Dimmer Switch Headlight Switch	Quantity 1 1 1 1 1 1 1 1 1 1 1
			1
	92973232	Firewall Mod Template	1

Validate the kit contents with this component list. If there are any discrepancies with incorrect or missing parts, stop your installation and notify the supplier you purchased the kit from before proceeding.

**510838 1971-80 IH Scout** Instructions Classic Update Series



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1. This kit IS NOT set up with a resistance wire for a standard points-type ignition system. It is wired with a full 12-volt primary ignition feed. See pages 20 through 22 for the various Ignition System Wiring configurations.

2. This kit includes the wiring to support the use of a factory heater system and/or aftermarket heater and A/C systems. This kit also includes the main power feed and the compressor extension wires that will support the use of the factory original A/C system, but DOES NOT include any of the other factory A/C wiring.

3. This kit only supports the use of a higher current, self-exciting 1-wire alternator or GM SI type internally regulated alternator. Optional adapters may be necessary for certain applications.

4. AAW DOES NOT support the use of the factory ammeter. We recommend the use of a voltmeter to monitor your charging system.



## 510838 - Classic Update Series Kit 1971-80 IH Scout

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# **START HERE !**

## PLEASE READ THIS BEFORE STARTING INSTALLATION !

This wiring kit is designed for ease of installation. Please read the guidelines below BEFORE STARTING installation to guarantee a successful job. Use an appropriate crimping tool, which folds the wings of the open barrel terminals down into the wire, as shown on this page. If you use our crimping tools and correctly crimp the included terminals, soldering is not necessary. If you are unsure about a particular crimp, soldering is recommended. Our factory crimped terminations are installed by GM approved five ton presses, and soldering these terminations is not necessary.



AAW offers a great terminal crimping video entitled "Proper Crimping Video". It can be viewed by visiting YouTube.

Type the following address into your web browser, to go directly to the video: www.youtube.com/watch?v=JAgEDoVI-co

Youtube Channel: www.youtube.com/user/WiringHarness







37796 SI to CS Alternator Adapter

500479 40 Amp electric fan relay

The terminals that we supply in our kits, utilize what is known as an F crimp. The F crimp, in a cross section, will look like the illustration below, when done correctly.





end view of un-crimped terminal

We carry the following crimping hand tools, to help with your terminal crimping. These hand tools are available, for purchase or rental.







If you have any questions concerning this or any of our products, please feel free to call us at 1-856-933-0801.

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510226 LED Electronic flasher

wire core

proper crimp of terminal

p/n 510586

OEM large gauge terminal and double small gauge terminal crimping tool



Bags:	Pages:	Sections:		
	4-5	Fuse, Circuit Breaker, Relay and Flasher (5	10867) Placement, and Fuseblock/Bulkhe	ad installation
G	6-14	Dash Harness (510839) (Installation) – This modified, firewall opening and routed behind the		
		Accessory Power Feed connector Park Brake Switch Third Brake Light Feed LH & RH Courtesy Lights Horn Relay Fog Lamp Relays Headlamp Dimmer Switch Stop Light Switch Interior 12V and tach leads for ECU (if equipped) Headlight Switch Wiper Switch Factory A/C Feed A/C Compressor Feed	Cluster Connection for Temp. and Oil Gauges Cluster Connection for Gas Gauge Hazard Flasher Ignition Switch Turn Signal Switch Electric Speedo Ground Dash Light Candelabra (optional lamp use) Heater Panel Light Heater/Blower Motor Switch Cigar Lighter Speedo Cluster Connection Electric Speedometer Connection Fuel Pump Lead	Neutral Safety Switch Relay Radio Clock Feed Fog Lamp Switch Dash Grounds Blower Motor Wiper Motor Electric Speedometer Extensio 12V Fused Battery Feed for Co 4WD Indicator Lamp and 4WD Illumination Lamp Feed for Cor Back Up and Neutral Safety Sw
н	15-18	Gauge Cluster Harness (510840) – This harn	•	ects to:
		Printed Circuit Boards (PCB)	Dash Harness	
	18	Aftermarket Gauges:		
		All gauges (Volts, Fuel, Speedo, Oil, Temp, Tach)		
J	19-23	Engine Harness (510841) – This harness conr	nects to the Dash harness and the:	
		SI Alternator Connections Electric Choke The Assembled Mega Fuses	Ignition System Starter Solenoid Engine Temperature Sender	Tachometer Signal Oil Pressure Sender A/C Compressor Lead
L	24-25	Front Light Harness (510842) - This harness	connects to the Dash harness and the:	
		LH & RH Headlights LH & RH Parking/Turn Lamps Brake Warning Switch	LH & RH Side Markers Washer Pump/Reservoir Electric Fan Trigger Feed	Fog Lamps Horns
М	26-29	Rear Body Harness (510843) – Interior and e	xterior connections. This harness connects	o the Dash harness and the:
		B/U, Stop/Tail, Rear Running Lamp Leads Tail Lamp Connections and Grounds	71-77 Side Marker extensions Fuel Tank Lead	Dome Light Wires

ed directly into the original, or ts to:

sion Console D Switch onsole Switch Connections

Fuel Pump Lead





# **Fuse Block and Bulkhead installation instructions:**

NOTE: Prior to installing the Dash harness into the vehicle, obtain the Fuse, Flasher, and Relay Kit, **510867**, and plug all of the fuses and turn signal flasher into the Fuse Block (see below). Also, plug the Horn Relay and Fog Lamp Relays into the relay bases, and the hazard flasher into its connector (see page 7) on the dash harness.







#### Fuse usage details. NOTE: Head lights are protected by the H/L switch internal 25A breaker

1DASH LTS10ALight, Optional2FUEL20AElectric fuel p3BRK/CTSY15AStop and third Fog light relay4BAT 230AB+ Feed for a5GAUGES10AGauges (Tem 4x4 Light, Ba6FAN30AElectric fan7CLOCK10ABattery feed for 88WIPER15AWiper motor, 99AC/HEAT30AMain Heater of 1010LIGHTER20ACigar Lighter, 1111BAT 120AB+ Feed for an 1212IGN 110AElectric choke 1314HAZARD15AHazard lights15PWR WDO30AIgnition Feed 1616RADIO10AAccessory feed 1717FOG LT20AFog lamp feed 1818TURN10ATurn signal	<u>Fuse</u>	<u>e usage details. No</u>	DTE: Head I	<u>ights are prote</u>
1DASH LTS10ALight, Optiona2FUEL20AElectric fuel p3BRK/CTSY15AStop and third Fog light relay4BAT 230AB+ Feed for a5GAUGES10AGauges (Tem 4x4 Light, Ba6FAN30AElectric fan7CLOCK10ABattery feed for a8WIPER15AWiper motor, 99AC/HEAT30AMain Heater of 1010LIGHTER20ACigar Lighter, 1111BAT 120AB+ Feed for a 1212IGN 110AElectric choke13ACCY 130AFeed for any of 1414HAZARD15AHazard lights15PWR WDO30AIgnition Feed16RADIO10AAccessory feed17FOG LT20AFog lamp feed18TURN10ATurn signalHazard flasher connector from	Fuse #	Fuse Block Printing	Fuse Rating	
3   BRK/CTSY   15A   Stop and thick Fog light relay     4   BAT 2   30A   B+ Feed for a     5   GAUGES   10A   Gauges (Tem 4x4 Light, Ba     6   FAN   30A   Electric fan     7   CLOCK   10A   Battery feed for a     8   WIPER   15A   Wiper motor,     9   AC/HEAT   30A   Main Heater of a     10   LIGHTER   20A   Cigar Lighter,     11   BAT 1   20A   B+ Feed for a     12   IGN 1   10A   Electric choke     13   ACCY 1   30A   Feed for any of     14   HAZARD   15A   Hazard lights     15   PWR WDO   30A   Ignition Feed     16   RADIO   10A   Accessory feed     17   FOG LT   20A   Fog lamp feed     18   TURN   10A   Turn signal     Hazard flasher from 510867     Hazard flasher connector from	1	DASH LTS	10A	Cluster lights, Tach Light, Optional das
3   BRNCIST   ISA   Fog light relay     4   BAT 2   30A   B+ Feed for a     5   GAUGES   10A   Gauges (Tem 4x4 Light, Bate)     6   FAN   30A   Electric fan     7   CLOCK   10A   Battery feed for a     8   WIPER   15A   Wiper motor,     9   AC/HEAT   30A   Main Heater of a     10   LIGHTER   20A   Cigar Lighter,     11   BAT 1   20A   B+ Feed for a     12   IGN 1   10A   Electric choke     13   ACCY 1   30A   Feed for any of     14   HAZARD   15A   Hazard lights     15   PWR WDO   30A   Ignition Feed     16   RADIO   10A   Accessory feed     17   FOG LT   20A   Fog lamp feed     18   TURN   10A   Turn signal     Hazard flasher from 510867     Hazard flasher connector from	2	FUEL	20A	Electric fuel pump,
5   GAUGES   10A   Gauges (Tem 4x4 Light, Ba     6   FAN   30A   Electric fan     7   CLOCK   10A   Battery feed fr     8   WIPER   15A   Wiper motor,     9   AC/HEAT   30A   Main Heater of     10   LIGHTER   20A   Cigar Lighter,     11   BAT 1   20A   B+ Feed for a     12   IGN 1   10A   Electric choke     13   ACCY 1   30A   Feed for any of     14   HAZARD   15A   Hazard lights     15   PWR WDO   30A   Ignition Feed     16   RADIO   10A   Accessory feed     17   FOG LT   20A   Fog lamp feed     18   TURN   10A   Turn signal     Hazard flasher from     510867   Hazard flasher	3	BRK/CTSY	15A	Stop and third brak Fog light relay coil,
5   GAUGES   10A   4x4 Light, Ba     6   FAN   30A   Electric fan     7   CLOCK   10A   Battery feed fi     8   WIPER   15A   Wiper motor,     9   AC/HEAT   30A   Main Heater of     10   LIGHTER   20A   Cigar Lighter,     11   BAT 1   20A   B+ Feed for a     12   IGN 1   10A   Electric choke     13   ACCY 1   30A   Feed for any of     14   HAZARD   15A   Hazard lights     15   PWR WDO   30A   Ignition Feed     16   RADIO   10A   Accessory feed     17   FOG LT   20A   Fog lamp feed     18   TURN   10A   Turn signal     Hazard flasher from     510867   Hazard flasher	4	BAT 2	30A	B+ Feed for any op
7   CLOCK   10A   Battery feed fe     8   WIPER   15A   Wiper motor,     9   AC/HEAT   30A   Main Heater of     10   LIGHTER   20A   Cigar Lighter,     11   BAT 1   20A   B+ Feed for a     12   IGN 1   10A   Electric choke     13   ACCY 1   30A   Feed for any of     14   HAZARD   15A   Hazard lights     15   PWR WDO   30A   Ignition Feed     16   RADIO   10A   Accessory feed     17   FOG LT   20A   Fog lamp feed     18   TURN   10A   Turn signal	5	GAUGES	10A	Gauges (Temp, Fu 4x4 Light, Back-up
8   WIPER   15A   Wiper motor,     9   AC/HEAT   30A   Main Heater of     10   LIGHTER   20A   Cigar Lighter,     11   BAT 1   20A   B+ Feed for a     12   IGN 1   10A   Electric choke     13   ACCY 1   30A   Feed for any of     14   HAZARD   15A   Hazard lights     15   PWR WDO   30A   Ignition Feed     16   RADIO   10A   Accessory feed     17   FOG LT   20A   Fog lamp feed     18   TURN   10A   Turn signal	6	FAN	30A	Electric fan
9   AC/HEAT   30A   Main Heater of Cigar Lighter,     10   LIGHTER   20A   Cigar Lighter,     11   BAT 1   20A   B+ Feed for a     12   IGN 1   10A   Electric choke     13   ACCY 1   30A   Feed for any of the	7	CLOCK	10A	Battery feed for clo
10   LIGHTER   20A   Cigar Lighter,     11   BAT 1   20A   B+ Feed for a     12   IGN 1   10A   Electric choke     13   ACCY 1   30A   Feed for any of     14   HAZARD   15A   Hazard lights     15   PWR WDO   30A   Ignition Feed     16   RADIO   10A   Accessory feed     17   FOG LT   20A   Fog lamp feed     18   TURN   10A   Turn signal	8	WIPER	15A	Wiper motor, Front
11   BAT 1   20A   B+ Feed for a     12   IGN 1   10A   Electric choke     13   ACCY 1   30A   Feed for any of     14   HAZARD   15A   Hazard lights     15   PWR WDO   30A   Ignition Feed     16   RADIO   10A   Accessory feed     17   FOG LT   20A   Fog lamp feed     18   TURN   10A   Turn signal     Hazard flasher from 510867     Hazard flasher connector from	9	AC/HEAT	30A	Main Heater or A/C
12   IGN 1   10A   Electric choke     13   ACCY 1   30A   Feed for any of     14   HAZARD   15A   Hazard lights     15   PWR WDO   30A   Ignition Feed     16   RADIO   10A   Accessory feed     17   FOG LT   20A   Fog lamp feed     18   TURN   10A   Turn signal     Hazard flasher from     510867   Hazard flasher connector from	10	LIGHTER	20A	Cigar Lighter, Option
13 ACCY 1 30A Feed for any 0   14 HAZARD 15A Hazard lights   15 PWR WDO 30A Ignition Feed   16 RADIO 10A Accessory feed   17 FOG LT 20A Fog lamp feed   18 TURN 10A Turn signal	11	BAT 1	20A	B+ Feed for any op
14   HAZARD   15A   Hazard lights     15   PWR WDO   30A   Ignition Feed     16   RADIO   10A   Accessory feed     17   FOG LT   20A   Fog lamp feed     18   TURN   10A   Turn signal     Hazard flasher from 510867     Hazard flasher connector from	12	IGN 1	10A	Electric choke
15 PWR WDO 30A Ignition Feed   16 RADIO 10A Accessory feed   17 FOG LT 20A Fog lamp feed   18 TURN 10A Turn signal	13	ACCY 1	30A	Feed for any optior
16 RADIO 10A Accessory fee   17 FOG LT 20A Fog lamp feed   18 TURN 10A Turn signal	14	HAZARD	15A	Hazard lights
17 FOG LT 20A Fog lamp feed 18 TURN 10A Turn signal Hazard flasher from 510867 Hazard flasher connector from	15	PWR WDO	30A	Ignition Feed for op
17 FOG LT 20A Fog lamp feed 18 TURN 10A Turn signal Hazard flasher from 510867 Hazard flasher connector from	16	RADIO	10A	Accessory feed "or
18 TURN 10A Turn signal	17	FOG LT	20A	Fog lamp feed
Hazard flasher from 510867 Hazard flasher connector from	18	TURN	10A	<u> </u>
Hazard flasher connector from		flasher	r	
		connector f	from	Fog I (bot

Page 4

#### System Wiring Protected

chometer lights, Speedometer lights, Heater Control Panel ash lights plugged into candelabra

, Ignition feed for electric speedo (Accy 6-way conn).

ke lights, under dash courtesy lights, dome light, hood light, , Rear running lights, Front park lights.

optional battery powered feed. (Accy 6-way conn)

uel, Oil Pressure and Voltmeter). B+ for options as tachometer p Lights, Brake Warning Light

ock, radio battery feed

nt windshield washer pump

C Feed Switch

on battery fused feed to console area.

optional battery powered feed. (Accy 6-way conn)

onal accessory powered feed. (Accy 6-way conn).

options such as power windows (Accy 6-way connector)

on-off" for the radio



# Fuse Block and Bulkhead installation instructions:

#### **STEP 1: DISCONNECT YOUR BATTERY**

Disconnect the battery before installing the wiring kit. This is to prevent any accidental shorting caused by bare wire ends.

#### **STEP 2: LOAD THE FUSE BLOCK**

Prior to installing the dash harness to the dash, obtain the Fuse, Flasher, and Relay Kit 510867 and plug all of the fuses and turn signal flasher into the fuse block. Also, plug the horn relay, fog lamp relays, and hazard flasher into the dash harness. (See page 4)

#### **STEP 3: PREPARING TO INSTALL THE DASH HARNESS**

The Dash Harness routing will be the same as the original factory Instrument Panel Wiring Harness routing. Be sure to duplicate this routing.

#### **STEP 4: START INSTALLING THE KIT**

This kit is divided into individual sections that are identified by a letter printed on the sheets enclosed in each bag. The items covered, the order of installation, and the pages with their detailed installation instructions are shown on page 3.

#### **Fuse Block and Bulkhead Attachment**

Locate the original factory fuse block/bulkead opening in the upper LH corner of the firewall from the inside (From the outside, upper RH corner). If your truck is a 78 to 80 model, no modification is required as the fusebox and bulkhead will install directly in the factory firewall opening. If your truck is a 71-77 model, it will be necessary to use the 92973232 Template included in this kit to modify the opening in your firewall, and to drill two new mounting holes. Attach the fuse block and bulkhead assembly to the firewall using the self tapping screws "L" found on page 6. (See figure A below for details)



mounting hole





## Template for firewall modification for 1971-1977 Scout II Classic Update Kit

LH skirt bracket spot welded to firewall Existing 3/8" Brake Pedal/Booster **Top Of Firewall** mounting holes **Engine Bay Side** (These are key!) 1.50  $(1 \ 1/2")$ 3.168 Drill out with 0.125 bit 2.8125 (2 places) (2 13/16") 1.75Existing (1 3/4")3.168 factory 1.25 bulkhead  $(1 \ 1/4")$ opening 2.625 (reference (2 5/8") only) 75 (3/4") 2.6875 Align along this opening 3.00 (2 11/16") (3") New bulkhead opening area 6.625 (6 5/8") bottom skirt bracket spot welded to firewall This Classic Update Series kit is based on the 1978-80 Scout II firewall bulkhead opening. You will need to use this template in order to install the new dash harness in any 1971-77 Scout II. We suggest that this template be attached to stiff carboard, a thin piece of plastic, or applied directly to the firewall. The white area can then be cut out with a razor knife to define the area of material that needs to be removed from the existing bulkhead area. You will also need to remove the white area from the three Brake Pedal/Booster mounting holes. If you will be applying the template directly to the firewall, remove these white areas prior to affixing the template to the firewall. Be sure to carefully clean any grease, oil, or wax from the mounting area prior to affixing the template to the firewall.

#### Proceed as follows:

- 1. Align the three 3/8" Brake Pedal/Booster mounting holes in this template with the existing three firewall holes to the left of the stock firewall bulkhead opening, and position the template up against the firewall.
- 2. The top edge of the "new bulkhead opening area" on the template should line up with the top edge of the "existing factory bulkhead opening". <u>NOTE:</u> The side edges of the existing open as drawn on the template may not line up exactly with the existing firewall opening, but that is not critical, only the top edge is critical.
- 3. Trace the bulkhead opening area from the template onto the existing firewall or spray some paint over the opening area (and allow it to dry), then remove that area to create the new opening.
- 3. Drill the two new 0.125 holes for the new bulkhead mounting screws as per the template.
- 4. Install the fuse box assembly from the passenger compartment side and check the fit into the new bulkhead opening. It may be necessary to do some fine tuning on the opening for an exact fit.

5. Attach the new fuse box and dash harness to the firewall using the provided screws to complete this part of the installation.





Below are the supplied misc. terminals, connector bodies and assorted components included in the 510839 Dash Harness and Loose Piece bags. These will be used to complete your Dash Harness connections and are referred by the letters and descriptions below from this point forward.





(56 series small gauge male terminal, 5 pcs.)

(56 series large gauge male terminal, 2 pcs.)

(Female pin terminal, 3 pcs)

(large rubber sleeve, 2 pcs)



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and lead to the floor in the stock location)



#### Underdash courtesy lamp and doorjamb switch instructions:



## Use the provided 6-way empty connector, which is attached to the 6-way Accessory

Use the provided 6-way empty connector, which is attached to the 6-way Accessory connector on the Dash Harness, and terminals "M" and "N" (see Parts Kit 9297323 to add power wires for the following optional systems

<u>Wire</u>	<u>Wire</u>	Fuse Block	<u>Fuse</u>	Description
<u>Color</u>	<u>Printing</u>	<u>Printing</u>	<u>Rating</u>	
Tan	FUEL PUMP	FUEL	20A	Fused 12 volt IGNITION feed for an electric fuel pump (may also be used to feed power to another ignition
Orange	12V BATTERY FUSED	BAT2	30A	Fused 12 volt BATTERY feed (may also be used to feed power to another battery circuit).
Red	(no printing)	BAT1	20A	Fused 12 volt BATTERY feed for power locks (may also be used to feed power to another battery circuit
Pink	12V IGNITION FEED	PWO WDO	25A	Fused 12 volt IGNITION feed for power windows (may also be used to feed power to another ignition cir
Brown	IGNITION SW ACCY	ACCY1	30A	Fused 12 volt ACCY. feed (may also be used to feed power to another accessory circuit).

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d from inals "M" er wires arness 36)	www.americanautowire.com 856-933-0801
nition circuit). uit). circuit).	<b>1971-80 IH Scout</b> <b>510838</b> Classic Update Series
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2. Use "**Table B**" above to align the wires.

3. Note: The steering column horn button switches ground for the horn relay, which then switches power to the horns.



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This diagram is to connect the AAW turn signal dash harness connection to a stock 1971-77 or some **aftermarket** steering columns. If you have a **stock** 1978-80 steering column, or a reproduction turn signal switch, the AAW Turn Signal switch connector will plug directly into it with no modifications needed.

# Required steering column connector modification for OEM and some aftermarket steering columns

#### <u>"Table B"</u>

#### Dash harness turn signal switch wires to aftermarket or stock 1971 - 80 turn signal switch

Wire g	Connector Cavity	<b>Original</b> <u>Wire Color</u>
SW Rear Turn ear Turn witch Feed W – Hazard Front Turn ont Turn Relay Ground	P N L K J H G F E D	Dark Green 70A Dark Green 57 Dark Green 56 Dark Green 55A Dark Green 60A Dark Green 57A,B Dark Green 56A,B Dark Green 85A None None None

# 1. Remove the **aftermarket or stock 1971-77** turn signal switch connector and replace it with the AAW 14-way connector "**S**" from page 6. Crimp terminal "**R**" onto each of the original turn signal switch wires, and plug them into connector "**S**" as shown at left. (see parts kit **92973236**).



#### VSS dash jumper connection to the 500730 VSS lead wire kit:

## Electric Speedo VSS connection:



If you are using an aftermarket electric speedometer in your vehicle, you will need to connect the vehicle speed sensor (VSS) Lead Wires from the 510730 kit to the dash side connection of your dash harness. The yellow and solid purple wires must remain twisted together as shown above. These three wires will need to pass through the firewall or floor of your vehicle down to the vehicle speed sensor unit in the transmission. Generally, the solid purple wire connects to the "signal" lead, the yellow wire connects to the "ground" lead, and the purple/white stripe wire connects to the "12 volt power" lead on the vehicle speed sensor assembly. However, you should consult the directions that came with your gauges, and connect your vehicle speed sensor per the manufacturer's instructions.







Windshield wiper and washer switch connections:



NOTE: Listed below are the functions of each of the 5 wiper/washer wires: 1. The blue wire is the fused 12v power feed from the fuse box to the switch. 2. The green wire is the "park" feed from the switch to the wiper motor. 3. The black wire is the "high speed" feed from the switch to the wiper motor. 5. The red wire is the "low speed" feed from the switch to the wiper motor.



The wiper/washer switch wires (see page 7)



















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#### Connecting the new dash harness to an electric fuel pump or fuel pump relay:

NOTE: This new harness is wired so that you can use an internal fuel pump feed connection, or one that attaches outside the vehicle under the hood. This instruction is to make the connection inside the cabin of the truck to the 6-way accessory connection found on pages 7 and 8. If you wish to wire the fuel pump feed under the hood, see page 23 for detailed installation instructions.

1. Obtain the fuel pump jumper wire found on page 6 and plug it into the 6-way accessory plug found on pages 7 and 8 maintaining continuity with the dash harness as shown at the left.

2. Cut the male terminal off the other end of this wire, and attach it to your electric fuel pump or electric fuel pump relay following the manufacturers

# 510840 Gauge Cluster harness installation instructions:



#### GAS GAUGE AND AMMETER (NOT SUPPORTED) **GAUGE CLUSTER, ALL YEARS**

# 510840 Gauge Cluster harness installation instructions:

#### **OIL PRESSURE AND TEMPERATURE GAUGE CLUSTER, ALL YEARS**



Helpful Hint: The new terminals N fit onto the factory circuitboard pins very tightly. After installing new terminals N into connector M as shown at the right, we recommend inserting either a pic or an awl into the open end of each terminal to open them up a slight bit. This will help the connector install onto the circuitboard easier.









# 510840 Gauge Cluster harness installation instructions:

FOLLOW THE MANUFACTURER'S INSTRUCTIONS FOR BEST RESULTS.





<u>(400)</u>	VSS Ground	Connect to VSS neg. "" on speedometer.
<u>(401)</u>	VSS Signal	Connect to VSS input on speedometer.
<u>White</u> (402)	VSS Power	Connect to 12V power on speedometer.
White (151)	Speedo Ground	Connect to ground on speedometer.



# 510841 Engine harness installation instructions:

Below are the supplied terminals, connector bodies, pigtail assemblies, and assorted components included in the 510841 Engine Harness and Loose Piece bags. These will be used to complete your Engine Harness connections as shown on page 20 trough 23, and are referenced by the letters and descriptions below.





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Note: Assemble the 510841 engine, 510842 front light, and 510843 rear body harnesses, then plug that assembly onto the firewall bulkhead connector. Route the engine wires to their respective locations/senders as shown at the left.

NOTE: An electronic distributor and Gold Box Ignition module are shown. The AAW pink "coil" lead needs to be connected to the black lead that mates with the red wire at the gold box connection, and to the "+" location on the coil. The black wire that mates with the brown wire at the gold box connection connects to the "-" location on the coil.







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Note: Assemble the 510841 engine, 510842 front light, and 510843 rear body harnesses, then plug that assembly onto the firewall bulkhead connector. Route the engine wires to their respective locations/senders as shown at the left.

NOTE: A Prestolite distributor is shown. The red lead from the distributor goes onto the "+" coil location. The AAW pink lead goes onto the "+" coil location. The brown lead from the distributor goes onto the "-" coil location.







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Note: Obtain the fuel pump wire "X" as found on pages 6 and 19 of this instruction set, plug it into the location shown at the left, then assemble the 510841 engine, 510842 front light, and 510843 rear body harnesses, and plug that assembly onto the firewall bulkhead connector. Route the other end to your fuel pump or fuel pump relay area, cut off the female terminal, and attach it to the pump or relay.



# 510842 Front Light installation instructions:

Below are the supplied terminals, connector bodies, pigtail assemblies, and assorted components included in the 510842 Front light Harness and Loose Piece bags. These will be used to complete your Front light Harness connections as shown on page 25, and are referened by the letters and descriptions below.



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Below are the supplied terminals, connector bodies, pigtail assemblies, and assorted components included in the 510843 Rear Body Harness and Loose Piece bags. These will be used to complete your Rear Body Harness exterior and interior connections as shown on pages 27 through 29, and are referenced by the letters and descriptions below.



1971-77 rear body harness installation instructions:





Note: Assemble "N" (the 510843 rear body), the 510841 engine and 510842 front light harnesses, then plug that assembly onto the firewall bulkhead connector. Route item "P" harness over to the transmission tunnell area and down the driver side frame rail to the back of the truck.

Route the orange and white wires down the driver side frame rail, up through the floor into the cabin, then up to the dome lamp assembly.

Connect as shown below using the terminals, connectors and pigtails from page 26.





TRAVELER rear body harness installation instructions:



Note: Assemble "N" (the 510843 rear body), the 510841 engine and 510842 front light harnesses, then plug that assembly onto the firewall bulkhead connector. Route item "P" harness over to the transmission tunnell area and down the driver side frame rail to the back of the truck.

Route the orange and white wires down the driver side frame rail, up through the floor into the cabin, then up to the dome lamp assembly.

Connect as shown below using the terminals, connectors and pigtails from page 26.



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# 510838 finishing detail installation instructions:

Making your firewall electrical connection corrosion and weather resistant:

engine harness 20-way connector



assembly, ready to bolt

front light 10-way connector

rear body 7-way connector

NOTE: We recommend the following once you have completed the installation of your underhood engine, forward lamp and rear body connections:

1. Remove the engine, front light and rear body connector assembly from the firewall and apply dielectric grease to the terminals as shown above. This will help with continuity and also prevent corrosion to any of the terminals.

2. Re-attach the engine, front light and rear body connector assembly to the firewall and apply silicone sealer to the front on the connector as shown above. This will help seal the connector and keep water and moisture front going through to the inside of the vehicle via the bulkhead assembly.







А



(Megafuse body, cover and two M8 x 1.25 nuts / lock washers)

G

Н

J

Κ



1. One this page, you will find the wire, fuse bodies, fuses, boot, ring terminals, and shrink tubing (items A through K) that are necessary to connect your alternator and main power feed for your new AAW wiring kit. Please be sure that all of the necessary components are present before starting this portion of your installation. If anything is missing, stop what you are doing and contact AAW at the number listed below right away.

2. On page 2, you will find directions for building the 2 Megafuse assemblies (items B,C and D) into one unit.

3. On page 3, you will find an overall concept of how to connect the Megafuse assemblies to your starter solenoid, alternator and main power feed of your new wiring system.

4. On page 4, you will find tips on building your charging circuit wires and assembling them and the main panel power feed wire to the Megafuse assembles.





## Assembling the (2) Megafuse assemblies

<u>NOTE</u>: Find a suitable place, as close to the battery power source as possible, under the hood of the your vehicle to mount the completed Megafuse assemblies. Keep in mind that you have 12 feet of 6Ga. charging wire, and that the main power feed coming from your panel or bulkhead connection must also be able to reach the assembly.

1. Take the two Megafuse bodies and covers (items B) and snap them together. Remove the 4 nuts and lock washers from the studs on the fuse body assemblies.

2. Install the Megafuse jumper (item D above) over two of the studs on the Megafuse bodies. It is very important that the jumper MUST BE assembled on the side that is going to connect to your main power connection (starter solenoid or battery feed).

3. Notch top cover to clear jumper D as shown at right.

4. Snap one 175amp fuse (items C) onto the studs of each of the two Megafuse bodies (items B), over the jumper, then loosely re-attach the 4 nuts and lock washers back onto the assembled Megafuses. The fuse assemblies are ready to install into your vehicle. Page 2





# Building the 6Ga. charge wires and connecting them and the main panel power feed wire to the Megafuse assemblies:

<u>NOTE</u>: Make sure that your battery is disconnected! You will need to install the preassembled Megafuses from page 2 in your vehicle to start this part of the installation.

1. Pre-cut item F shrink tubing into (6) 1.00" - 1.25" pieces.

2. Take the 12-foot piece of 6Ga. red wire from this kit and route it from your starter (or other battery feed) over to the area where you have mounted your Megafuse and cut it to length. Strip the insulation on each end back 1/2". Install 2 pieces of shrink tubing F onto the wire. At the starter end, crimp and solder (1) of terminal G onto the wire. At the Megafuse end, crimp and solder (1) of terminal H onto the wire. Slide the shrink tubing over the terminals and heat it up to shrink it down.

3. Take the remaining portion of the 12-foot piece of 6Ga. red wire from this kit and route it from your alternator over to the area where you have mounted your Megafuse and cut it to length. Strip the insulation on each end back 1/2". Install 1 piece of shrink tubing F onto the wire. At the alternator end, slip on boot E as shown on page 3, then crimp and solder (1) of terminal J onto the wire. At the Megafuse end, crimp and solder (1) of terminal H onto the wire. Slide the shrink tubing over terminal H and heat it up to shrink it down.

4. Take the 10Ga. red main power feed wire from your engine or panel sub-kit and route it over to the area where you have mounted your Megafuse and cut it to length. Strip the insulation back 3/8". Install 1 piece of shrink tubing F onto the wire, then crimp and solder (1) of terminal K onto the wire.

5. Remove the 4 loosely tightened nuts and lock washers from the assembled Megafuses, then using the drawing on page 3 as a guide, install your pre-assembled wires from steps 2-4 above. Re-install the 4 nuts and lock washers onto the assembled Megafuses and tighten them down. This part of your installation is now complete.



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Connect the Dimmer Switch wires as shown above.

- 1. The top center terminal of the Dimmer Switch is connected to the Headlight switch.
- 2. The terminal on the right side is connected to your headlight high beam terminal.
- 3. The terminal on the left side is connected to your headlight low beam terminal.

Connect the Dimmer Switch wires as shown above.

- 1. The top center terminal of the Dimmer Switch is connected to the Headlight switch.
- 2. The terminal on the right side is connected to your headlight high beam terminal.
- 3. The terminal on the left side is connected to your headlight low beam terminal.



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PART # 500042
DESCRIPTION:
DIMMER SWITCH
92964573 Rev 3.1 12/5/2014



